



**Be  
Incident  
FREE**



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# What is Take 5



- Take 5 is:
  - Thought process
  - System for self observation
- Take 5 is not:
  - A record for later use
  - A tool for punishment





# Why Take 5

- Think Through the Task
- Look for the Exposure
- Assess the Risk
- Take Precautions
- Do the Job Safely



# How To Take 5

- Think Through The Task
  - Have a clear plan in mind





# How To Take 5

- Look For The Exposure
  - How and where the work is done



# How To Take 5

		Consequence				
		Minor	Medium	Serious	Major	Catastrophic
Likelihood	Almost Certain	Moderate	High	Critical	Critical	Critical
	Likely	Moderate	High	High	Critical	Critical
	Possible	Low	Moderate	High	Critical	Critical
	Unlikely	Low	Low	Moderate	High	High
	Rare	Low	Low	Low	Moderate	High

- Assess The Risk
  - What could happen if things get out of control?





# How To Take 5

- Take Precautions
  - Remove impediments to safety
    - Person
    - Behavior
    - Environment



# How To Take 5

- Do The Job Safely
  - Watch for changing conditions and exposure







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